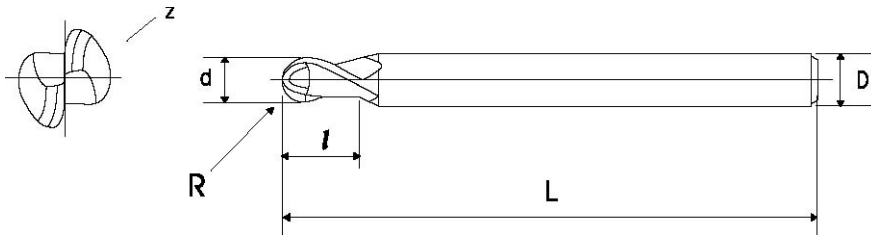


Cutting Tools

BALL TYPE - 2 flutes

WC=90 Co=10 HV30 = 1571 Rupture=3750N/mm² Grain Size=0.6μm



SBT & MBT & LBT - Altin

MODE	Diameter d	Flute Length l	Full Length L	Shank Diameter D	radius of Ball Nose R	Flute No. Z
SBT 0102T	1	2	50	3	0.5	2
MBT 0102T	1	2	50	4	0.5	2
SBT 0152T	1.5	3	50	3	0.75	2
MBT 0152T	1.5	3	50	4	0.75	2
SBT 0202T	2	4	50	3	1	2
MBT 0202T	2	4	50	4	1	2
SBT 0252T	2.5	5	50	3	1.25	2
MBT 0252T	2.5	5	50	4	1.25	2
SBT 0302T	3	6	50	3	1.5	2
MBT 0302T	3	6	50	4	1.5	2
MBT 0352T	3.5	7	50	4	1.75	2
MBT 0402T	4	8	50	4	2	2
LBT 0102T	1	2	50	6	0.5	2
LBT 0152T	1.5	3	50	6	0.75	2
LBT 0202T	2	4	50	6	1	2
LBT 0252T	2.5	5	50	6	1.25	2
LBT 0302T	3	6	50	6	1.5	2
LBT 0352T	3.5	7	50	6	1.75	2
LBT 0402T	4	8	50	6	2	2
LBT 0452T	4.5	9	50	6	2.25	2
LBT 0502T	5	10	50	6	2.5	2
LBT 0552T	5.5	11	50	6	2.75	2
LBT 0602T	6	12	50	6	3	2
LBT 0702T	7	14	60	8	3.5	2
LBT 0802T	8	16	60	8	4	2
LBT 0902T	9	18	75	10	4.5	2
LBT 1002T	10	20	75	10	5	2
LBT 1102T	11	22	75	12	5.5	2
LBT 1202T	12	24	75	12	6	2
LBT 1402T	14	28	100	16	7	2
LBT 1602T	16	32	100	16	8	2
LBT 1802T	18	36	100	20	9	2
LBT 2002T	20	40	100	20	10	2

