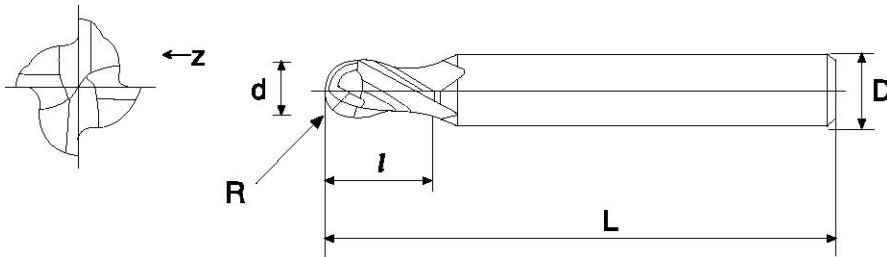


Cutting Tools

BALL TYPE - 4 flutes

WC=90 Co=10 HV30 = 1571 Rupture=3750N/mm² Grain Size=0.6µm



SBT & MBT & LBT - Altin

MODE	Diameter d	Flute Length l	Full Length L	Shank Diameter D	radius of Ball Nose R	Flute No. Z
SBT 0104T	1	2	50	4	0.5	4
SBT 0154T	1.5	3	50	4	0.75	4
SBT 0204T	2	4	50	4	1	4
SBT 0254T	2.5	5	50	4	1.25	4
MBT 0304T	3	6	50	3	1.5	4
SBT 0304T	3	6	50	4	1.5	4
SBT 0354T	3.5	7	50	4	1.75	4
SBT 0404T	4	8	50	4	2	4
LBT 0104T	1	2	50	6	0.5	4
LBT 0154T	1.5	3	50	6	0.75	4
LBT 0204T	2	4	50	6	1	4
LBT 0254T	2.5	5	50	6	1.25	4
LBT 0304T	3	6	50	6	1.5	4
LBT 0354T	3.5	7	50	6	1.75	4
LBT 0404T	4	8	50	6	2	4
LBT 0454T	4.5	9	50	6	2.25	4
LBT 0504T	5	10	50	6	2.5	4
LBT 0554T	5.5	11	50	6	2.75	4
LBT 0604T	6	12	50	6	3	4
LBT 0704T	7	14	60	8	3.5	4
LBT 0804T	8	16	60	8	4	4
LBT 0904T	9	18	75	10	4.5	4
LBT 1004T	10	20	75	10	5	4
LBT 1104T	11	22	75	12	5.5	4

