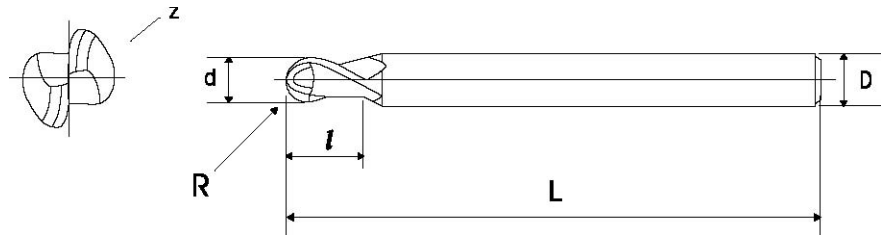


Cutting Tools

BALL TYPE - 2 flutes

WC=90 Co=10 HV30 = 1571 Rupture=3750N/mm² Grain Size=0.6μm



SBT & MBT & LBL - Uncoating

MODE	Diameter d	Flute Length l	Full Length L	Shank Diameter D	radius of Ball Nose R	Flute No. Z
SBT 0102	1	2	50	3	0.5	2
MBT 0102	1	2	50	4	0.5	2
SBT 0152	1.5	3	50	3	0.75	2
MBT 0152	1.5	3	50	4	0.75	2
SBT 0202	2	4	50	3	1	2
MBT 0202	2	4	50	4	1	2
SBT 0252	2.5	5	50	3	1.25	2
MBT 0252	2.5	5	50	4	1.25	2
SBT 0302	3	6	50	3	1.5	2
MBT 0302	3	6	50	4	1.5	2
MBT 0352	3.5	7	50	4	1.75	2
MBT 0402	4	8	50	4	2	2
LBL 0102	1	2	50	6	0.5	2
LBL 0152	1.5	3	50	6	0.75	2
LBL 0202	2	4	50	6	1	2
LBL 0252	2.5	5	50	6	1.25	2
LBL 0302	3	6	50	6	1.5	2
LBL 0352	3.5	7	50	6	1.75	2
LBL 0402	4	8	50	6	2	2
LBL 0452	4.5	9	50	6	2.25	2
LBL 0502	5	10	50	6	2.5	2
LBL 0552	5.5	11	50	6	2.75	2
LBL 0602	6	12	50	6	3	2
LBL 0702	7	14	60	8	3.5	2
LBL 0802	8	16	60	8	4	2
LBL 0902	9	18	75	10	4.5	2
LBL 1002	10	20	75	10	5	2
LBL 1102	11	22	75	12	5.5	2
LBL 1202	12	24	75	12	6	2
LBL 1402	14	28	100	16	7	2
LBL 1602	16	32	100	16	8	2
LBL 1802	18	36	100	20	9	2
LBL 2002	20	40	100	20	10	2

