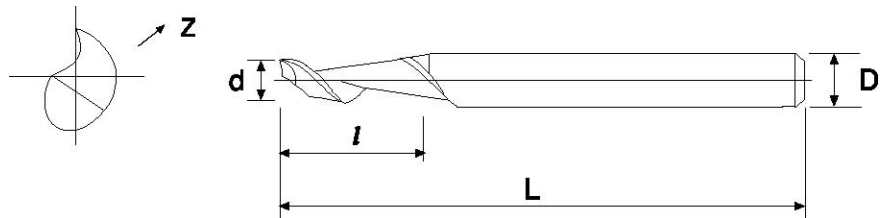


Cutting Tools

SQUARE TYPE FOR ALUMINIUM,

PLASTIC & WOODWORKING - 1 flute

WC=90 Co=10 HV30 = 1571 Rupture=3750N/mm² Grain Size=0.6µm



STX - Uncoating

| MODE | Diameter d | Flute Length l | Full Length L | Shank Diameter D | Flute No. Z |
|----------|------------|----------------|---------------|------------------|-------------|
| STX 0100 | 1 | 4 | 50 | 3 | 1 |
| STX 0150 | 1.5 | 6 | 50 | 3 | 1 |
| STX 0200 | 2 | 8 | 50 | 2 | 1 |
| STX 0201 | 2 | 8 | 60 | 2 | 1 |
| STX 0202 | 2 | 8 | 50 | 3 | 1 |
| STX 0250 | 2.5 | 8 | 50 | 2.5 | 1 |
| STX 0251 | 2.5 | 8 | 60 | 3 | 1 |
| STX 0300 | 3 | 10 | 50 | 3 | 1 |
| STX 0301 | 3 | 10 | 60 | 3 | 1 |
| STX 0302 | 3 | 10 | 80 | 6 | 1 |
| STX 0310 | 3.17 | 12.7 | 60 | 6.35 | 1 |
| STX 0400 | 4 | 12 | 60 | 4 | 1 |
| STX 0401 | 4 | 20 | 70 | 4 | 1 |
| STX 0402 | 4 | 30 | 80 | 4 | 1 |
| STX 0403 | 4 | 12 | 60 | 6 | 1 |
| STX 0470 | 4.765 | 15.9 | 70 | 6.35 | 1 |
| STX 0500 | 5 | 16 | 70 | 5 | 1 |
| STX 0501 | 5 | 30 | 80 | 5 | 1 |
| STX 0600 | 6 | 16 | 60 | 6 | 1 |
| STX 0601 | 6 | 25 | 75 | 6 | 1 |
| STX 0602 | 6 | 30 | 75 | 6 | 1 |
| STX 0604 | 6 | 38 | 100 | 6 | 1 |
| STX 0630 | 6.35 | 15.8 | 50 | 6.35 | 1 |
| STX 0800 | 8 | 22 | 75 | 8 | 1 |
| STX 0801 | 8 | 38 | 100 | 8 | 1 |
| STX 1000 | 10 | 30 | 80 | 10 | 1 |
| STX 1200 | 12 | 30 | 100 | 12 | 1 |

