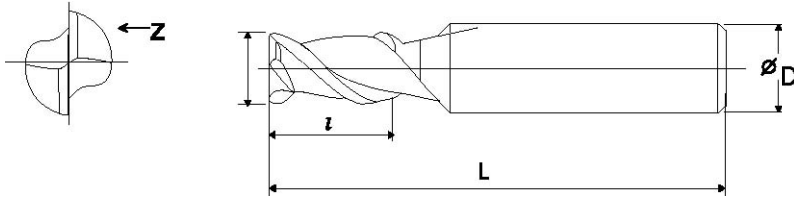


# Cutting Tools

## SQUARE TYPE - 4 flutes

WC=90 Co=10 HV30 = 1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



### SST&MST&LST - Altin

MODE	Diameter d	Flute Length l	Full Length L	Shank Diameter D	Flute No. Z
SST 0104T	1	3	50	3	4
MST 0104T	1	3	50	4	4
SST 0154T	1.5	4	50	3	4
MST 0154T	1.5	4	50	4	4
SST 0204T	2	6	50	3	4
MST 0204T	2	6	50	4	4
SST 0254T	2.5	8	50	3	4
MST 0254T	2.5	8	50	4	4
SST 0304T	3	8	50	3	4
MST 0304T	3	8	50	4	4
MST 0354T	3.5	10	50	4	4
MST 0404T	4	11	50	4	4
LST 0104T	1	3	50	6	4
LST 0154T	1.5	4	50	6	4
LST 0204T	2	6	50	6	4
LST 0254T	2.5	8	50	6	4
LST 0304T	3	8	50	6	4
LST 0354T	3.5	10	50	6	4
LST 0404T	4	11	50	6	4
LST 0454T	4.5	13	50	6	4
LST 0504T	5	13	50	6	4
LST 0554T	5.5	13	50	6	4
LST 0604T	6	16	50	6	4
LST 0654T	6.5	16	60	8	4
LST 0704T	7	16	60	8	4
LST 0754T	7.5	19	60	8	4
LST 0804T	8	20	60	8	4
LST 0854T	8.5	20	75	10	4
LST 0904T	9	20	75	10	4
LST 0954T	9.5	25	75	10	4
LST 1004T	10	30	75	10	4
LST 1054T	10.5	30	75	12	4
LST 1104T	11	30	75	12	4
LST 1154T	11.5	30	75	12	4
LST 1204T	12	32	75	12	4
LST 1404T	14	40	100	16	4
LST 1604T	16	40	100	16	4
LST 1804T	18	45	100	20	4
LST 2004T	20	45	100	20	4

**MG**

**HRC**  
85

**35°**



**ALTIN**

