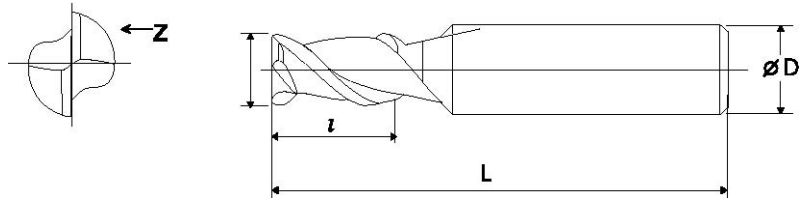


Cutting Tools

SQUARE TYPE - 2 flutes

WC=90 Co=10 HV30 = 1571 Rupture=3750N/mm² Grain Size=0.6μm



SST&MST&LST - Uncoating

| MODE | Diameter d | Flute Length l | Full Length L | Shank Diameter D | Flute No. Z |
|----------|---------------|----------------------|---------------------|------------------------|-------------------|
| SST 0102 | 1 | 3 | 50 | 3 | 2 |
| MST 0102 | 1 | 3 | 50 | 4 | 2 |
| SST 0152 | 1.5 | 4 | 50 | 3 | 2 |
| MST 0152 | 1.5 | 4 | 50 | 4 | 2 |
| SST 0202 | 2 | 6 | 50 | 3 | 2 |
| MST 0202 | 2 | 6 | 50 | 4 | 2 |
| SST 0252 | 2.5 | 8 | 50 | 3 | 2 |
| MST 0252 | 2.5 | 8 | 50 | 4 | 2 |
| SST 0302 | 3 | 8 | 50 | 3 | 2 |
| MST 0302 | 3 | 8 | 50 | 4 | 2 |
| MST 0352 | 3.5 | 10 | 50 | 4 | 2 |
| MST 0402 | 4 | 11 | 50 | 4 | 2 |
| LST 0102 | 1 | 3 | 50 | 6 | 2 |
| LST 0152 | 1.5 | 4 | 50 | 6 | 2 |
| LST 0202 | 2 | 6 | 50 | 6 | 2 |
| LST 0252 | 2.5 | 8 | 50 | 6 | 2 |
| LST 0302 | 3 | 8 | 50 | 6 | 2 |
| LST 0352 | 3.5 | 10 | 50 | 6 | 2 |
| LST 0402 | 4 | 11 | 50 | 6 | 2 |
| LST 0452 | 4.5 | 13 | 50 | 6 | 2 |
| LST 0502 | 5 | 13 | 50 | 6 | 2 |
| LST 0552 | 5.5 | 13 | 50 | 6 | 2 |
| LST 0602 | 6 | 16 | 50 | 6 | 2 |
| LST 0652 | 6.5 | 16 | 60 | 8 | 2 |
| LST 0702 | 7 | 16 | 60 | 8 | 2 |
| LST 0752 | 7.5 | 19 | 60 | 8 | 2 |
| LST 0802 | 8 | 20 | 60 | 8 | 2 |
| LST 0852 | 8.5 | 20 | 75 | 10 | 2 |
| LST 0902 | 9 | 20 | 75 | 10 | 2 |
| LST 0952 | 9.5 | 25 | 75 | 10 | 2 |
| LST 1002 | 10 | 25 | 75 | 10 | 2 |
| LST 1052 | 10.5 | 25 | 75 | 12 | 2 |
| LST 1102 | 11 | 30 | 75 | 12 | 2 |
| LST 1152 | 11.5 | 30 | 75 | 12 | 2 |
| LST 1202 | 12 | 32 | 75 | 12 | 2 |
| LST 1402 | 14 | 40 | 100 | 16 | 2 |
| LST 1602 | 16 | 40 | 100 | 16 | 2 |
| LST 1802 | 18 | 45 | 100 | 20 | 2 |
| LST 2002 | 20 | 45 | 100 | 20 | 2 |

