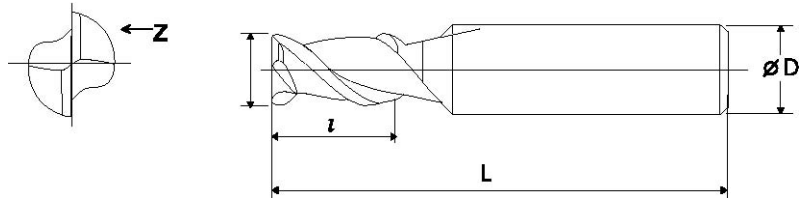


Cutting Tools

SQUARE TYPE - 4 flutes

WC=90 Co=10 HV30 = 1571 Rupture=3750N/mm² Grain Size=0.6µm



SST&MST&LST - Uncoating

MODE	Diameter d	Flute Length l	Full Length L	Shank Diameter D	Flute No. Z
SST 0104	1	3	50	3	4
MST 0104	1	3	50	4	4
SST 0154	1.5	4	50	3	4
MST 0154	1.5	4	50	4	4
SST 0204	2	6	50	3	4
MST 0204	2	6	50	4	4
SST 0254	2.5	8	50	3	4
MST 0254	2.5	8	50	4	4
SST 0304	3	8	50	3	4
MST 0304	3	8	50	4	4
MST 0354	3.5	10	50	4	4
MST 0404	4	11	50	4	4
LST 0104	1	3	50	6	4
LST 0154	1.5	4	50	6	4
LST 0204	2	6	50	6	4
LST 0254	2.5	8	50	6	4
LST 0304	3	8	50	6	4
LST 0354	3.5	10	50	6	4
LST 0404	4	11	50	6	4
LST 0454	4.5	13	50	6	4
LST 0504	5	13	50	6	4
LST 0554	5.5	13	50	6	4
LST 0604	6	16	50	6	4
LST 0654	6.5	16	60	8	4
LST 0704	7	16	60	8	4
LST 0754	7.5	19	60	8	4
LST 0804	8	20	60	8	4
LST 0854	8.5	20	75	10	4
LST 0904	9	20	75	10	4
LST 0954	9.5	25	75	10	4
LST 1004	10	30	75	10	4
LST 1054	10.5	30	75	12	4
LST 1104	11	30	75	12	4
LST 1154	11.5	30	75	12	4
LST 1204	12	32	75	12	4
LST 1404	14	40	100	16	4
LST 1604	16	40	100	16	4
LST 1804	18	45	100	20	4
LST 2004	20	45	100	20	4

