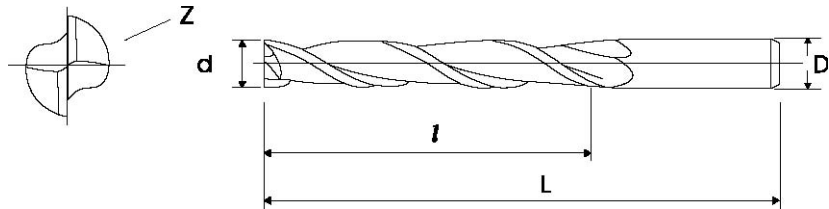


# Cutting Tools

## SQUARE TYPE LONG FLUTE - 2 flutes

WC=90 Co=10 HV30 = 1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



### SLF -Uncoating

MODE	Diameter d	Flute Length l	Full Length L	Shank Diameter D	Flute No. Z
SLF 0102	1	7	50	4	2
SLF 0152	1.5	9	50	4	2
SLF 0202	2	12	50	4	2
SLF 0252	2.5	12	50	4	2
SLF 0302	3	15	60	6	2
SLF 0352	3.5	15	60	6	2
SLF 0402	4	20	75	6	2
SLF 0452	4.5	20	75	6	2
SLF 0502	5	25	75	6	2
SLF 0552	5.5	25	75	6	2
SLF 0602	6	30	75	6	2
SLF 0702	7	30	100	8	2
SLF 0802	8	40	100	8	2
SLF 0902	9	40	100	10	2
SLF 1002	10	40	100	10	2
SLF 1102	11	40	100	12	2
SLF 1202	12	50	100	12	2
SLF 1402	14	50	150	16	2
SLF 1602	16	60	150	16	2
SLF 2002	20	90	200	20	2

