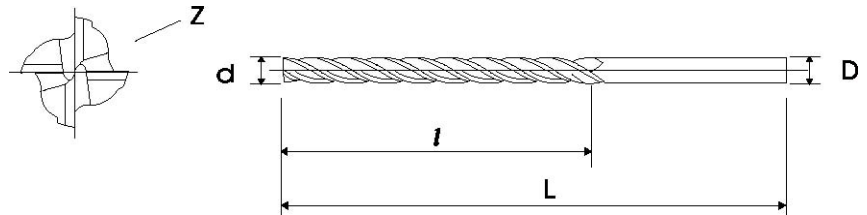


Cutting Tools

SQUARE TYPE LONG FLUTE - 4 flutes

WC=90 Co=10 HV30 = 1571 Rupture=3750N/mm² Grain Size=0.6μm



SLF - Uncoating

MODE	Diameter <i>d</i>	Flute Length <i>l</i>	Full Length <i>L</i>	Shank Diameter <i>D</i>	Flute No. <i>Z</i>
SLF 0104	1	6	50	4	4
SLF 0154	1.5	9	50	4	4
SLF 0204	2	12	50	4	4
SLF 0254	2.5	12	50	4	4
SLF 0304	3	15	60	6	4
SLF 0354	3.5	15	60	6	4
SLF 0404	4	20	75	6	4
SLF 0454	4.5	20	75	6	4
SLF 0504	5	25	75	6	4
SLF 0554	5.5	25	75	6	4
SLF 0604	6	30	75	6	4
SLF 0704	7	30	100	8	4
SLF 0804	8	40	100	8	4
SLF 0904	9	40	100	10	4
SLF 1004	10	40	100	10	4
SLF 1104	11	40	100	12	4
SLF 1204	12	50	100	12	4
SLF 1404	14	50	150	16	4
SLF 1604	16	60	150	16	4
SLF 2004	20	90	200	20	4

